

### FLETA EURO V2 ESC USER MANUAL

Thank you for purchase of Muchmore Racing FLETA EURO V2 electronic speed controller. New FLETA EURO V2 is specifically designed for 1/10 scale electric R/C racing. No matter which class of competition you race in, the FLETA will help you achieve better results. Before you start, please read through this instruction manual carefully. It contains important safety information as well as setup tips from MuchmoreRacing website.

### ■ FEATURES ■

- NEW Button type ON/OFF switch & BEC setup
   NEW Direct motor cooling fan power
   NEW High current with adjustable BEC voltage system
   NEW RPM Limit Mode (Only blinky 3.0 Firmware over)

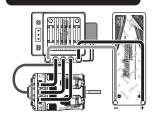
- 2 color LEDs for quick status display.
   Support for "Blinky" (Zero-Timing) spec racing mode.
   Variable drive and brake frequency tuning for expert racing.
   Fully configurable throttle and brake response.
   User adjustable low voltage and over temperature protection.
   FLOW-MAX™ design cool aluminum housing with 20mm high rom cooling fan.
   Programmable by SHR program card(need latest firmware) & PC Interface.
   User upgradable firmware.

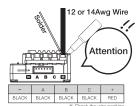
# SAFETY INFORMATION

• Keep this product out of reach of children. • This product is designed only for R/C car model use. It is not suitable for any other purpose. • Never leave this product unattended while it is connected to a power source. • Make sure all cables are in good condition and securely fastened. • Keep in mind that vibration during operation may loosen connections and cause loss of control. • Do not connect in reverse polarity. • To prevent short-circuits, please make sure that all cables and connectors are properly insulated. • Keep this product away from water, oil, tell or other conductive liquids. If this product becomes damp, immediately stop using it and let it dry completely. • Avoid using excessive force when tightening the cooling fan screws. Over tightening them may permanently damage the aluminum housing. • Make sure to use suitable gear ratios for your track condition. Unsuitable gear ratios may overload and damage your speed controller and motor. • Never operate with throttle when the motor has no load. Running the motor without load may cause damage and risk of fire or burn.

| ESC Model         | FLETA EURO V2                                   |
|-------------------|---|
| Current           | Continuous 80A / Peak 380A                      |
| Input             | 2S LiPo, 2S LiFe / 5-7 cells NiMh/NiCd          |
| BEC               | 6V/7.4V Program setup switchable Max 5A         |
| Cooling Fan       | Powered by Battery Output Voltage               |
| Suitable Motor    | 9.5T over                                       |
| KV Rating/T Count | 1/0th Touring Cars ≥ 9.5T, 1/10th Buggy ≥ 13.5T |
| Size              | 32.7mm(L) x 26.5mm(W) x 17mm(H)                 |
| Weight            | 21.5g(without Wire, Capacitor and Cooling fan)  |

## BASIC INSTALLATION





Soldering Battery Wires, Motor Wires, and Capacitor make sure to use a soldering iron with sufficiently high temperature. Never leave the soldering iron in the mounting point for longer than 5 seconds. If it takes than 5 seconds to melt the solder between the joints, switch to a higher temperature solder iron. Overheating the mounting points will damage the ESC.

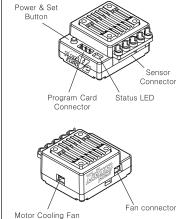
Pay special attention to the polarity marking below the mounting point. Make sure you connect each phase (A,B,C) of the motor to the corresponding (A,B,C) mounting point on the ESC. We recommend using a red color wire for the positive(+) battery input terminal, and a black color wire for the negative(-) terminal. Connecting a battery in reverse polarity will damage the ESC! Remember to solder the included power capacitors to the battery input mounting point! Running the motor without connecting capacitor will damage the ESC!

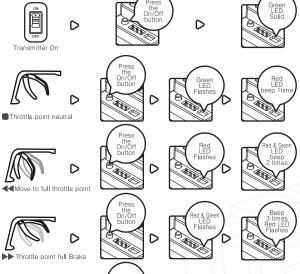
The ESC must be calibrated to your transmitter inputs. Reset all settings inside the transmitter before the calibration.

Connection and Mounting
Connect the Rx connector to the throttle channel of your radio receiver (White Shrink tube is Signal wire)
Connect one end of the sensor cable to the motor's sensor port, and the other end to the ESC's sensor port. Secure the ESC, power switch, and capacitor on your model car's chassis with double sided tape. If necessary, install the included cooling fan on top of the ESC with screws, and make sure to check for correct polarity when connecting to the cooling fan power port.

### POWERING ON FLETA

Always power ON your transmitter first before powering ON your ESC to avoid unexpected operation of the motor. For your safety, motor operation is automatically disabled until neutral throttle signal is detected from the radio receiver. Synchronizing the FLETA and Transmitter. In order for the ESC to recognize the full throttle range of your radio, a throttle range calibration is required. Before starting, make sure your radio throttle EPA and D/R is set at 100%. The trim and sub-trim should be zero. Warning: To prevent any chance of loss of control or damage and injuries, make sure to remove the pinion gear from the motor during the calibration process!







STEP 01 Calibration ready

STEP 02. Neutral setup

Throttle point is neutral
 Press and release the On/Off button
 Change red LED after green LED flashes.
 (beep sound 1 time)

STEP 03. Forward setup

Throttle point is forward (full throttle)
 Press and release the On/Off button
 Change red & green LED after red LED flashed. (beep sound 2 times)

STEP 04. Breck(Backward) setup

Throttle point is backward (full break)
 Press and release the On/Off button
 Change red LED after red & green LED flashed.
 (beep sound 3 times)

STEP 05. Setup finish

Throttle point is neutral
 Finished calibration setting

# How to Setup Changing (RPM LIMIT or Blinky)

FLETA EURO V2 ESC added on RPM Limit function

Using RPM Limit Mode, ESC will control below the limit RPM when driving. This function will operate Blinky 3.0 firmware, can change RPM limit mode, Blinky mode without program card.

1. Turn on ESC. (You can check Blinky, RPM Limit function with LED status. Check the LED status indicator table) 2. If you want to change mode, Press One-touch button 3 times fast. You can check mode with LED status.

### LED STATUS INDICATOR

Connector

There are different color LED's on the face of the ESC for status indication. Please refer to following table for their meaning

■Throttle point neutral

Green Solid All Color Solid Red Solid

Green Flashing Green Flashing twice and Red flash once

Neutral Throttle Full Throttle / Reverse Full Brake Zero Timing Mode RPM Limit Mode

Green solid / Red Flashing All Color Flashing Off the LED Red Flashing

Over Temperature Protection Activated No Sensor Cable Detected Power ON Without Signal From Receiver Motor connection error(A, B, C)

# WARRANTY

Parts for defects and flaws of this product, please ask your dealer or distributor you purchased along with the receipt within 120 days from the date of original purchase, The maximum amount of the above warranty, failure or defect normal wear and tear, incorrect use, due to improper repair or modification can not be guaranteed. This also applies to matters such as the following.

- you are connected in reverse polarity of the product

- If you are considered more seek persons or in product, in product physical damage case physical damage to the electronic component and the circuit board (except saldering external) of the circuit board soldering. Before the product for warranty service, please drieck how to resolve the problem before and all component parts. To obtain warranty service the products, you will need the receipt of the products you have purchased, you have purchased, you have purchased. The products you have purchased to not have a receipt, the warranty period not permitted.

- product repair

  If the repair of the product, you will need a receipt at the time of purchase.
  For repair damaged parts, the cost of parts may be associated with each component will be charged.

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ON R/C PRO